

XK120 FHC/DHC Floor Fasteners  
reference guide for drawing

			Fastener descriptions
A	BD1493/2 set screw	(4)	
	BD542/3 special washer	(4)	
B	BD1493/2 set screw	(10)	BD1493/1 set screw 1/4-26 BSF x 1/2" lg slotted round head with pointed tip
	BD542/3 special washer	(10)	
C	BD1493/1 set screw	(4)	BD1493/2 set screw 1/4-26 BSF x 3/4" lg slotted round head with pointed tip
	C724 Shakeproof washer	(4)	
D	BD1494/5 set screw	(18)	BD1493/3 set screw 1/4-26 BSF x 1" lg slotted round head with pointed tip
	BD6255/1 special washer	(18)	
E	BD1494/6 set screw	(10)	BD1494/5 set screw 1/4-26 BSF x 1" lg slotted flat countersunk head with pointed tip
	BD6255/1 special washer	(10)	
F	BD1493/2 set screw	(6)	BD1494/6 set screw 1/4-26 BSF x 1.25" lg slotted flat countersunk head with pointed tip
	BD542/3 special washer	(6)	
G	BD1493/2 set screw	(4)	BD542/3 special washer oval with 1/4" hole
	BD542/3 special washer	(4)	
	C724 Shakeproof washer	(4)	BD6255/1 special washer oval with countersunk 1/4" hole for flat countersunk head screw
H	BD1493/2 set screw	(4)	C724 Shakeproof washer 1/4" internal star lock washer
	BD542/3 special washer	(4)	
J	FS404/6H set screw	(4)	FS404/6H set screw 1/4-26 BSF x 3/4" lg round head
	FW104/T flat washer	(4)	
	C724 Shakeproof washer	(4)	FW104/T flat washer 9/16" OD x 1/4" hole steel
K	plywood packing pieces	(6)	
L	FS504/5H set screw	(8)	FS504/4H set screw 1/4-26 BSF x 5/8" lg slotted flat countersunk head
	FS504/8H set screw	(8)	
M	BD6114 plywood insert	(2)	FS504/8H set screw 1/4-26 BSF x 1" lg slotted flat countersunk head
N	notch for brake handle		
	LHD shown, RHD opposite		
			plywood packing 3/8" x 1" x 48", 19", 8", 3"

References

FHC Spare Parts Supplement  
DHC Spare Parts Supplement  
Mark V Spare Parts Cat. Hardware  
XK120 Spare Parts Cat. Hardware  
Viart pgs 386, 441  
Schmid Vol 1 pgs 228, 242

unknown information – length of screws, full  
threads only, or including the pointed tip?

R. Reilly 3/26/2024 Rev. None