DIMENSIONS MARKED THUS ‡ ARE IMPORTANT & MUST BE MAINTAINED

VIEW POSITIONING ENGINE MOUNTING BRACKET C5805

SCRAP VIEW OF ENGINE MOUNTING BRKT. IN DIRECTION OF ARROW "A"

SECTION "K.K"

SECTION "J.J"

SCRAP SECTION "X-X"

2-HOLES TAP 3/8" ANF IN BRKT. TOP FLANGE & GUSSET

2-HOLES 9/32" DIA. IN TOP FLANGE

2-HOLES EACH SIDE MARKED THUS * REAMED 13/32" ±.0005" ON ASSEMBLY BY JAGUAR CARS LTD. FOR FITTING BOLT C.3653

NOTE! THESE SURFACES ARE PARALLEL

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SLOPE OF FRAME 5° - 37' - 35" TAN = .0988514

SLOPE OF FRAME 1° 32' 40" TAN = .02698

WELDING OF JOIN IN SLEEVE C3645 AND ROUND EACH END WHEN IN POSITION WITH CENTRE CROSSMEMBER MUST BE CONTINUOUS

THIS DIMENSION FROM ⅛ HOLE TO FACE OF CHECK STRAP STOP C5856 TO BE FREE FROM WELD WELD ON OUTER SIDE ONLY

REAM 3/16 ±.0005" DIA. AT ASSEMBLY

REAM 3/16 ±.0005" DIA. AT ASSEMBLY

102" WHEELBASE

WITH THE EXCEPTION OF C5839 BONNET LOCK CHANNEL MOUNTING PLATE BEING WELDED ON IN POSITION SHOWN THIS FRAME ASSEMBLY IS IDENTICAL TO C6692

FRAME ARRANGEMENT XK120

DRN BY E.I.N. TRCD BY B.G. DATE 5-11-48 PASSED BY C.B.

C6762
C6692

SCALE = 1/8 FULL SIZE